



60120

Updated 9/29/2015

## SAFETY DATA SHEET

### SECTION 1: Product and Company Identification

CHEMICAL NAME: Tungsten carbide with cobalt binder

TRADE NAME: Solid carbide cutting-tools, solid carbide blanks, carbide burrs- solid and brazed

PRODUCT USE DESCRIPTION: Shaping products made with milling machines

FORNEY SKUs: 60120, 60121, 60122, 60123, 60124, 60125, 60126, 60127, 60135, 60136, 60137, 60138, 60139, 60140

Distributor: Forney Industries, Inc.

Address: 2057 Vermont Drive

Fort Collins, CO 80525

Phone: 800-851-6038

Emergency Phone: 1-800-535-5053

International Emergency Telephone Number: 352-323-3500

### SECTION 2: Hazards Identification

**Chemical properties:** This product is 90 to 94 percent tungsten carbide and 6 to 10 percent cobalt. Both of these metal products are listed on OSHA and ACGIH as hazardous elements. (Various other metal powders are used in very small amounts as grain growth inhibitors.)

**Appearance:** Shiny silver gray cylindrical shaped metal with varying colors of surface coatings on the cutting edges.

### Section 3: Composition on ingredients and other information

MATERIAL	AMOUNT BY Weight	CASI/	OSHA TLV	ACGIH
Tungsten Carbide (Limit is for insoluble tungsten compounds)	90- 94% (*)	744-33-7	5 mg/cubic meter	5 mg/cubic meter
Cobalt (limit is for dust)	6- 10% (*)	7440-48-4	0.05 mg/cubic meter	0.05 mg/cubic meter
(*) Depends on grade specifications				

### SECTION 4: First aid measures

(The first aid measures listed here are applicable for dusts and mists. The solid carbide products manufactured and sold by Forney Industries, Inc. do not pose an immediate health hazard to individuals that come in contact with them as provided for their intended use. However, those that have the ability to sharpen used solid carbide cutting tools need to also follow the guidelines listed in Section 8 of this document.) (Continued on next page)

(CONTINUED) **SECTION 4:**

**Inhalation:** If symptoms of pulmonary involvement develop (coughing, wheezing, shortness of breath, etc.) *remove* the affected person from exposure and seek medical attention.

**Skin Contact:** If irritation or rash occurs thoroughly wash the affected area with soap and water and isolate the area from exposure. If the irritation or rash persists, seek medical attention.

**Eye Contact:** If irritation occurs, flush with copious amounts of water. If irritation persists, seek medical attention.

**Ingestion:** If substantial quantities are swallowed, dilute with a large amount of water, induce vomiting and seek medical attention.

**SECTION 5: Firefighting measures:**

Hardened solid carbide cutting tools are not a fire hazards in themselves: { FLASH POINT: N/A FLAMMABLE LIMITS: N/A)  
The dry dusts generated while grinding them and then allowed to accumulate for a long period of time may ignite if subjected to an ignition source.

**Extinguishing Media:** Smother powder fires with dry sand or dry dolomite. An ABC type fire extinguisher or flooding with water will also work.

**Special Fire Fighting Procedures:** For powder fires confined to a small area, use a respirator approved for toxic dusts and fumes. For a large fire the fire fighters should use self-contained breathing apparatus.

**Unusual Fire and Explosion Hazards:** Accumulated dusts may present a fire or explosion hazard under the rare conditions of: particle size, dispersion, and a strong ignition source. However, this is not expected to be a problem under normal handling conditions.

**SECTION 6: Accidental release measures**

{This section does not apply to solid carbide cutting tools}

**SECTION 7: Handling and storage measures**

(No special handling or storage measures are needed for solid carbide cutting tools).

**SECTION 8: Exposure control**

**Respiratory Protection Equipment;** Use an appropriate NIOSH approved respirator if airborne carbide dust concentrations exceed the appropriate PEL or TLV listed in Section 3 of this Safety Data Sheet. (Also refer to: 29CFR 1910.134)

**Ventilation:** Use local exhaust ventilation which is adequate to limit personal exposure to airborne dust created when sharpening a solid carbide cutting tool. If such equipment is not available, respiratory protection should be used (see above information under Respiratory Protection Equipment). (Continued on next page.)

(Continued) **SECTION 8:**

**Protective Gloves:** Gloves are recommended when contact with carbide dust or mist is likely. Solid carbide cutting tools are very sharp, so leather or leather like gloves is recommended.

**Barrier Cream:** Barrier cream may be used wherever skin is exposed to carbide dust or mist.

**Eye Protection:** Safety glasses with side shields or goggles are recommended however carbide cutting tools are being used. (For example: solid carbide brazed burr- the carbide head could come off of the shank if misused.)

**SECTION 9: Physical and chemical properties**

Vapor Pressure: N/A	Vapor Density: N/A
Solubility in water: Insoluble	Freezing Point: N/A
Odor Threshold: N/A	Specific Gravity: 10.0 to 15.5 (H <sub>2</sub> O= 1)
Evaporation Rate: N/A	Physical State: Solid
pH: N/A	Boiling Point: N/A
How best monitored (as dust): Air samples	

**SECTION 10: Stability and reactivity**

Conditions to avoid: no data available  
Hazardous decomposition: no data available  
Hazardous reactions: no data available

**SECTION 11: Toxicology information**

ROUTES OF EXPOSURE: Skin contact, eye contact, acute inhalation, chronic inhalation, and ingestion  
EFFECTS OF EXPOSURE: Carcinogenicity by NTP or ARC, Sensitization (Also see Section 11)

**Inhalation:** Dusts or mists can cause irritation of the nose and throat. Inhalation can result in an allergic reaction in individuals previously sensitized, causing difficult breathing. Dusts or mists also have the potential for causing transient or permanent respiratory disease, including occupational asthma and interstitial fibrosis in a small percentage of exposed individuals. Symptoms include productive cough, wheezing, shortness of breath, chest tightness, and weight loss.

**Skin Contact:** The solid product, dust, or mist can cause irritation or an allergic skin rash due to cobalt sensitization in people susceptible to allergic reaction.

**Eye Contact:** Can cause irritation or conjunctivitis.

**Ingestion:** Ingesting large amounts of cobalt over a period of time has the potential for causing blood, heart, and other organ problems.

## SECTION 12: Ecological Information

{This section is not regulated by O.S.H.A.)

## SECTION 13: Disposal

Solid carbide cutting tools may be reclaimed at any local scrap metal facility.

## SECTION 14: Transportation

No special transportation or handling is required for solid carbide cutting tools

## SECTION 15: Regulatory information

Solid carbide cutting tools are not a regulated product

## SECTION 16: Other

**User Responsibilities:** This Safety Data Sheet provides information consistent with recommended applications of these products and anticipated non-routine activities involving the product. It is the user's responsibility to identify and protect against health and safety hazards presented by modification of carbide tools after manufacture. Individuals handling carbide tools should be informed of all relevant hazards and recommended safety precautions, and should have access to the information contained in this SDS.

**Disclaimer:** The information contained herein is based upon data provided by manufacturers and suppliers of raw materials used in the manufacture of our solid carbide cutting tools. The information is offered in good faith as accurate and correct as this SDS issue date, but no representations, guarantees, or warranties of any kind are made as to its accuracy or completeness, suitability for particular applications, hazards connected with the use of product, or the results to be obtained from the use thereof. User assumes all risk and liability of any use or handling of any material beyond this manufacturer's control. Variations in methods, conditions, equipment used to store, handle, or process the material, and hazards connected with the use of the product are solely the responsibility of the user and remain at its sole discretion.

When applicable, the tools described in this SDS are considered to be "articles" within the meaning of Title 29 of the Code of Federal Regulations, Section 1910.1200 et seq. This SDS is intended to be used solely for the purpose of satisfying informational requests made pursuant to that requirement. It is not intended to preempt, replace, or expand the terms contained in this manufacturer's Condition of Sale. Compliance with all applicable federal, state, and local laws and regulations remains the responsibility of the user, and the user has the responsibility to provide a safe workplace, to examine all aspects of its operation, and to determine if or where precautions, in addition to those described herein, are required. This manufacturer makes no warranties, expressed or implied, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose.